

Section 02520

FIRE HYDRANTS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Fire hydrants.
- B. Adjustment of fire hydrants and gate valves.

1.02 MEASUREMENT AND PAYMENT

- A. Unit Prices.
 - 1. Payment is on a unit price basis for each fire hydrant assembly, including 6-inch gate valve and box, installed regardless of barrel depth.
 - 2. Payment for fire hydrant branches (leads) is on linear foot basis for each branch installed. Separate pay items are used for open-cut and augered branches.
 - 3. Payment for salvaged fire hydrants is on unit price basis for each fire hydrant removed and returned to City's Maintenance Quadrant Stock yard.
 - 4. Refer to Section 01270 - Measurement and Payment for unit price procedures.
- B. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.03 REFERENCES

- 1. AWWA C 550 - Standard for Protective Epoxy Interior Coatings for Valves and Hydrants
- 2. SSPC SP2 - Hand Tool Cleaning
- 3. SSPC SP3 - Power Tool Cleaning
- 4. SSPC SP10 - Near-White Blast Cleaning
- 5. SSPC SP11 - Power Tool Cleaning to Bare Metal
- 6. SSPC Paint Spec No.21
- 7. SSPC-Paint 21 - White or Colored Silicone Alkyd Paint

- 8. SSPC-Paint 25 - Zinc Oxide, Alkyd, Linseed Oil Primer for Use Over Hand Cleaned Steel, Type I and Type II
- 9. SSPC-Paint 104 - White or Tinted Alkyd Paint
- 10. Federal Standard A-A-2962A - Enamel, Alkyd, Solvent Based Low VOC

1.04 SUBMITTALS

- A. Conform to requirements of Section 01330 - Submittal Procedures.
- B. Submit name of hydrant manufacturer, type of bonnet paint, and engineering control drawing number for hydrant proposed for use.

PART 2 PRODUCTS

2.01 HYDRANTS

- A. The following fire hydrants have been approved. Alternate fire hydrants will not be considered.

HYDRANT	ENGINEERING CONTROL DRAWING
Mueller - Super Centurion 250	FH-70 Rev. A dated 03/06/97
U.S. Pipe & Foundry - Metropolitan 250	960324 Rev. A dated 02/25/97
Clow - 5 1/4" Medallion	D-20454 Rev. J dated 05/00 D-20455 Rev. H dated 05/00
American Darling B84B	94-20052 Rev. B dated 06/20/00 and 91-20051 dated 10/26/94
Kennedy - Guardian K81A	81257 Rev. 2 dated 05/07/97

- B. The City Engineer may, at any time prior to or during installation of hydrants, randomly select furnished hydrant for disassembly and laboratory inspection, at City expense, to verify compliance with Specifications. When hydrant is found to be non-compliant, replace, at Contractor's expense, hydrants, with hydrants that comply with Specifications.
- C. Provide lower hydrant barrel fabricated from Ductile Iron Pipe as single piece, connected to upper hydrant barrel by means of joint coupling that will provide three hundred sixty degree (360) rotation of upper barrel.

2.02 LEADS

- A. Branches (Leads): Conform to requirements of Section 02501 - Ductile Iron Pipe and Fittings, Section 02502 - Steel Pipe and Fittings, and Section 02506 - Polyvinyl Chloride Pipe.

2.03 HYDRANT PAINTING

- A. New hydrants and refurbished hydrants shall be shop coated as specified herein.
- B. Exterior Above Traffic Flange (Including Bolts & Nuts).
 - 1. Surface preparation to be in accordance with SSPC-SP 10 (MACE 2) near white blast cleaned surface.
 - 2. Coat with three-coat alkyd/silicone alkyd system with total dry film thickness (DFT) of 6 - 9 mils as follows:
 - a. Prime Coat - Oil modified alkyd primer, Acro Products No. 1104, Heavy Duty Tank & Steel Primer, or approved equal, to be in general conformance with SSPC Paint Specification No. 25. Total dry film thickness (DFT) 2 - 3 mils.
 - b. Intermediate Coat - Heavy Duty Industrial Alkyd Enamel, Acro Products No. 2214, or approved equal, to be in general conformance with SSPC Paint Specification No. 104, and Federal Standard A-A-2962A. Total dry film thickness (DFT) of 2 -3 mils.
 - c. Finish Coat - Silicone Alkyd Resin Enamel, Acro Products No. 2215, or approved equal, to be in general conformance with SSPC Paint Specification No. 21. Total dry film thickness (DFT) to be 2 - 3 mils.
 - 3. Colors - Primer: Manufacturers standard color. Finish coat of hydrant body: Blue (Acro 555 Crystal Blue or equal). Connection caps: Finished coated white. Paint white band of finish coat two (2) inches in width on hydrant body approximately six inches (6") above and parallel to traffic flange. Intermediate coat: Contrasting color to blue finish, such as white.
- C. Field Maintenance Painting (Exterior Above Traffic Flange)
 - 1. Surface Preparation to be in accordance with SSPC - SP2, Hand Tool Cleaning, or SSPC - SP3, Power Tool Cleaning, depending on condition of existing paint and extent of corrosion. It is not necessary to remove tightly adhered mill scale, rust, and paint. Mill scale, rust and paint are considered tightly adherent when they cannot be removed with dull putty knife. In some severe cases where it is necessary to remove majority of existing paint, surface should be cleaned in accordance with SSPC -SP11, Power Tool Cleaning to Bare Metal.

2. When surface is cleaned to bare metal (SSPC - SP11), coat hydrant with three coat Alkyd/Silicone Alkyd system in accordance with Paragraph 2.03.B.2 as for new hydrants. When surface is cleaned to SSPC - SP2 or SSPC - SP3, coat hydrant with Silicone Alkyd Resin Enamel, Acro Products No. 2215, or approved equal, in general conformance with SSPC Paint Specification No. 21. Total dry film thickness of 3 - 6 mils.

D. Exterior Below Traffic Flange

1. Surface preparation in accordance with SSPC- SP10 (MACE 2) Near White Blast Cleaned Surface.
2. Primer and intermediate coat: coal tar epoxy, Acro Products No. 4467, or approved equal, in general conformance with SSPC Paint Specification No. 16. Apply two (2) coats with dry film thickness (DFT) of 8 - 10 mils each for total DFT of 16 -20 mils.
3. Finish coat: Water based vinyl acrylic mastic, Acro Products No. 7782, or approved equal. Apply one coat with dry film thickness of 6 - 8 mils. Color of finish coat to be same as finish coat for exterior above traffic flange, i.e., blue. (Acro 555 Crystal Blue, or equivalent.)

E. Interior Surfaces Above and Below Water Line Valve

1. Material used for internal coating of hydrant interior ferrous surfaces below water line valve must be NSF certified as suitable for contact with potable water as required by Chapter 290, Rules and Regulations for Public Water Systems, Texas Natural Resources Conservation Commission.
2. Coating shall be liquid or powder epoxy system in accordance with AWWA Standard C - 550 (latest revision). Coating may be applied in two or three coats, according to manufacturer's recommendations, for total dry film thickness of 12 -18 mils.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Set fire hydrant plumb and brace at locations and grades as shown on Drawings. When barrel of hydrant passes through concrete slab, place 1-inch-thick piece of standard sidewalk expansion joint material around section of barrel passing through concrete.
- B. Locate nozzle center line minimum 18 inches above finish grade.
- C. Place 12-inch by 12-inch yellow indicators (plastic, sheet metal, plywood, or other material approved by City Engineer) on pumper nozzles of new or relocated fire hydrants installed on new water lines not in service. Remove indicators after new water line is tested and approved by City Engineer.

- D. Do not cover drain ports when placing concrete thrust block.
- E. Obtain City Engineers approval in writing prior to installation of hydrants which require changes in bury depth due to obstructions not shown on Drawings. Unit price adjustments will not be allowed for changes in water line flow line or fire hydrant barrel length caused by obstructions.
- F. Plug branch lines to valves and fire hydrants shown on Drawings to be removed. Deliver fire hydrants designated for salvage to nearest Utility Maintenance Quadrant Facility.
- G. Install branches (leads) in accordance with Section 02511 - Water Lines.
- H. Coating Requirements:
 - 1. Apply coatings in strict accordance with manufacturers recommendations. No requirements of this specification shall cancel or supersede written directions and recommendations of specific manufacturer so as to jeopardize integrity of applied system.
 - 2. Furnish affidavit of compliance that coatings furnished complies with requirements of this specification and referenced standards, as applicable.
- I. Remove and dispose of unsuitable materials and debris in accordance with requirements of Section 01576 - Waste Material Disposal.

END OF SECTION